

Ring Type/Raised Face Valves

aerospace climate control electromechanical filtration fluid & gas handling hydraulics pneumatics process control sealing & shielding



ENGINEERING YOUR SUCCESS.

Monoflange-style construction makes the new valve lighter and more compact than conventional flange-to-flange mounted ball valves. This makes it ideal for space and weight sensitive applications such as offshore platforms, as well as the many common isolation requirements found in oil, gas and chemical processing installations.

In addition to being used as an isolation valve, the Monoball's compact construction makes it a versatile building block for configuring multi-valve manifold arrangements.

It provides a simple means of coupling instruments closely to process piping, allowing the safe removal of an instrument valve if it needs replacing due to damage or plugging.

Additional construction features employed by Parker further enhance reliability and safety for users. The valve body is machined from a single forging, reducing potential leak paths to a minimum. Parker can also supply the valve with two-ferrule and singleferrule tube fitting ends, thereby eliminating taper threads and the subsequent need for thread sealants, which can be a source of problems in the field.

As standard, Monoball valves are available in stainless steel (ASTM A182 F316/F316L), carbon steel (ASTM A350 LF2/ A105), or Duplex (ASTM A182 F51) materials.

Other high performance alloys, and NACE MR 0175/ ISO 15156 compliant versions are available on request. Depending on the bore size chosen, the valve comes with flange sizes from ½ to 2 inches NB (15 to 50 DN), compatible with ANSI B16.5 flange classes from 150 to 2500.

#### Features

- 1/2" to 2" N.B Flanges (15 to 50 DN)
- ANSI B16.5 150 to 2500 flange class
- 1/2"-14 NPT (Female) standard outlet on Flange x Screw arrangement
- Instrument connections two/single ferrule available
- Optional Fire Safe designed and tested to meet BS6755
  Part 2/API 607
- Designed to meet the pressure and temperature requirements of ASME/ANSI B16.34/B16.5

- Pressure boundary designs calculated to ASME VIII. Div 1 and verified by testing
- 4:1 Factor of Safety
- Heat code traceable materials to EN10204.3.1
- Bubble-tight shut-off
- Optional locking and anti-tamper devices for all valve types available
- NACE MRO 175/ISO 15156 compliance available on request

#### **Specifications**

- 316 Stainless Steel construction as standard, see part number configurator for other material options
- Maximum cold working pressure rating 6,000 psi (414 bar) with PTFE or PEEK seats
- Temperature rating PTFE seats -54°C to 204°C (-65°F to +400°F)
- Temperature rating PEEK seats -54°C to 232°C (-65F to 450°F)
- Up to 2500 ASME Class B16.5



#### Value

The wafer style Monoball offers many advantages over a traditional flange x flange single isolate ball valve. Due to its smaller footprint it uses less material and therefore saves both space and weight. This is very important especially offshore where weight saving is crucial.

The Monoball can also be a huge advantage when isolating before an Instrument valve such as a Monoflange. Traditionally a large process valve is the preferred choice of some process piping engineers. These large heavy valves require additional support and raise both the costs of installation and purchase. The Monoball can achieve the same purpose but will not need supports or any additional fabrication costs.

The Monoball is available with captive studding. These studs are screwed through the valve and then held in position by a grub screw. The advantage of this unique design is that if an instrument valve needs replacing due to damage or "plugging", the Monoball will isolate the process safely from the operator. The captive studs allow the instrument valve to be removed from one side while the process flange side retains its leak tight integrity.

This means that when the instrument valve is replaced the process line does not have to be shut down. Lost production and huge costs can be incurred if a process line has to be shut down.

A further advantage of the studded Monoball is that the valve is a piping class primary isolate. This allows the Monoflange to be block and bleed giving the operator the required double block and bleed. Parker offer Monoflanges in a block and bleed pattern allowing the client to have block block bleed which is a preference of some end users. The block block bleed pattern offers two isolating valves prior to the bleed. During in-situ calibration or removal of the instrument for workshop calibration the operator has two block valves preventing leakage to atmosphere. This gives additional safety over the block bleed block alternative.

#### How to order

These high performance bi-directional monoflange isolating ball valves offer the user full cold working pressure ratings up to 6,000 psi demanding applications in the oil, gas and process control industries.



Please refer to explanatory notes on page 6

Monel® is a registered trademarks of Inco Alloys International Inconel® is a registered trademarks of Inco Alloys International (414 bar), giving 100% bubble tight shut-off and continuous repeatable performance. The Monoballs are suitable for the most



#### Notes

\* Fitted as standard. No part number designator required

- 1. 15,20 & 25mm bore offered with 1/2" pipe thread connections only on flow 150 style
- 2. \*Duplex/Super Duplex offered with pipe thread connections only on flow 150 style
- 3. Flange size/class combinations as per Pro-Bloc® range
- 4. DN PN (BS EN 1092-1) flanges. Consult factory for availability
- 5. 1/2"NPT (FEM) as standard on flow 150 style
- 6. Tube connections only available on 10mm bore consult factory on size and material combinations
- 7. Swivel gauge option on 10mm bore only
- 8. For Inverted A-LOK®, consult factory for availability of Inverterd A-LOK® size/material combination
- 9. Consult Hi-Pro Ball Valve catalogue (4190/HBV) for pressure/temperature curves for stainless steel/seat performance
- 10. 15mm bore offered with PEEK seats only. Apply 'PB' Option suffix to part number
- 11. Phflex seats fitted on 25mm bore class 2500 valves (6000 psi) as standard. Other seat options in accordance with Hi-Pro catalogue
- 12. PTFE packing fitted as standard
- 13. Graphite packing fitted as standard for Firesafe option (API 607 / BS6755 Pt2)
- 14. Does not apply for A-LOK<sup>®</sup>/CPI<sup>™</sup> ended valves in 316 Stainless Steel
- 15. Captive studs are full threaded studs/pinned as standard
- 16. High tensile carbon steel studs (ASTM A193M-B7M) bright zinc plate fitted as standard
- 17. Stainless steel studs (A193M-B8M)
- 18. Heavy hex nuts & washers supplied with studs as standard on MB\*C250 part numbers
- 19. Standard lengths supplied from ANSI B16.5 from raised face/ring type to end of exposed full thread stud length
- 20. Advise length in millimetres i.e. 200 for 200mm from raised face/ring type to end of exposed full thread stud length

#### PART NO. EXAMPLE - 1

#### MBY150B16F06FN

Monoball 10mm Bore Flange X Screw 316 St.Stl A182-F316 1"NB x 600 lb RF (ANSI B16.5) - Process Flange 1/2"NPT (FEM) Outlet Firesafe to BS6755 Pt2 NACE MR0175 Compliance PART NO. EXAMPLE - 2

#### MBY150B32F25M12IAPBLF

Monoball 10mm Bore Flange X Screw 316 St.Stl A182-F316 2"NB x 2500 lb RF (ANSI B16.5) - Process Flange 12mm OD Tube Inverted A-LOK<sup>®</sup> PEEK Seats / Graphite Packing Handle Locking Firesafe to BS6755 Pt2

#### PART NO. EXAMPLE - 3

#### MBVC250E32F25FNSSB200

Monoball 25mm Bore Flange X Flange Duplex A182-F51 2"NB x 2500 lb RF (ANSI B16.5) - Process Flange 2"NB x 2500 lb RF (ANSI B16.5) - Process Flange Firesafe to BS6755 Pt2 NACE MR0175 Compliance Stainless Steel Studs (A193M-B8M) Full thread studs/pinned with a length of 200mm from raised face

#### Notes

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### Parker Worldwide

AE - UAE. Dubai Tel: +971 4 8875600 parker.me@parker.com

AR - Argentina, Buenos Aires Tel: +54 3327 44 4129

AT - Austria, Wiener Neustadt Tel: +43 (0)2622 23501-0 parker.austria@parker.com

AT - Eastern Europe. Wiener Neustadt Tel: +43 (0)2622 23501 970 parker.easteurope@parker.com

AU - Australia, Castle Hill Tel: +61 (0)2-9634 7777

AZ - Azerbaijan, Baku Tel: +994 50 2233 458

BE/LX - Belgium, Nivelles Tel: +32 (0)67 280 900

BR - Brazil, Cachoeirinha RS

CA - Canada, Grimsby, Ontario Tel +1 905-945-2274 ipd\_canada@parker.com

CH - Switzerland, Etoy Tel: +41 (0) 21 821 02 30 parker.switzerland@parker.com

Tel: +86 21 5031 2525

Tel: +420 284 083 111

DE - Germany, Kaarst Tel: +49 (0)2131 4016 0 parker.germany@parker.com

DK - Denmark, Ballerup Tel: +45 43 56 04 00 parker.denmark@parker.com

ES - Spain, Madrid Tel: +34 902 33 00 01 parker.spain@parker.com

FI - Finland, Vantaa Tel: +358 (0)20 753 2500 parker.finland@parker.com

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parker.azerbaijan@parker.com

parker.belgium@parker.com

Tel: +55 51 3470 9144

BY - Belarus, Minsk Tel: +375 17 209 9399 parker.belarus@parker.com

CN - China, Shanghai

CZ - Czech Republic, Klecany parker.czechrepublic@parker.com

Tel: +852 2428 8008 HU - Hungary, Budapest

HK – Hona Kona

Tel: +36 1 220 4155 parker.hungary@parker.com

FR - France, Contamine s/Arve

Tel: +33 (0)4 50 25 80 25

parker.france@parker.com

parker.greece@parker.com

GR - Greece, Athens

Tel: +30 210 933 6450

IE - Ireland, Dublin Tel: +353 (0)1 466 6370 parker.ireland@parker.com

IN - India, Mumbai Tel: +91 22 6513 7081-85

IT - Italy, Corsico (MI) Tel: +39 02 45 19 21 parker.italv@parker.com

JP - Japan, Fujisawa Tel: +(81) 4 6635 3050

KR - South Korea, Seoul Tel: +82 2 559 0400

KZ - Kazakhstan, Almaty Tel: +7 7272 505 800 parker.easteurope@parker.com

LV – Latvia, Riga Tel: +371 6 745 2601 parker.latvia@parker.com

MX - Mexico, Apodaca Tel: +52 81 8156 6000

MY - Malaysia, Shah Alam Tel: +603-78490800

NL - The Netherlands, Oldenzaal Tel: +31 (0)541 585 000 parker.nl@parker.com

NO - Norway, Stavanger Tel: +47 (0)51 826 300 parker.norway@parker.com

NZ - New Zealand, Mt Wellington Tel: +64 9 574 1744

PL - Poland, Warsaw Tel: +48 (0)22 573 24 00 parker.poland@parker.com PT - Portugal, Leca da Palmeira Tel: +351 22 999 7360 parker.portugal@parker.com

RO - Romania, Bucharest Tel: +40 21 252 1382 parker.romania@parker.com

RU - Russia, Moscow Tel: +7 495 645-2156 parker.russia@parker.com

SE - Sweden, Spånga Tel: +46 (0)8 59 79 50 00 parker.sweden@parker.com

SG - Singapore, Tel: +65 6887 6300

SK – Slovakia, Banská Bystrica Tel: +421 484 162 252 parker.slovakia@parker.com

SL - Slovenia, Novo Mesto Tel: +386 7 337 6650 parker.slovenia@parker.com

TH - Thailand, Bangkok Tel: +662 717 8140

TR – Turkey, Istanbul Tel: +90 216 4997081 parker.turkey@parker.com

TW - Taiwan, Taipei Tel: +886 2 2298 8987

UA – Ukraine, Kiev Tel: +380 44 494 2731 parker.ukraine@parker.com

UK - United Kingdom, Warwick Tel: +44 (0)1926 317878 parker.uk@parker.com

US - USA, Cleveland Tel: +1 216 896 3000

VE - Venezuela, Caracas Tel: +58 212 238 5422

ZA – South Africa, Kempton Park Tel: +27 (0)11 961 0700 parker.southafrica@parker.com

European Product Information Centre Free phone: 00 800 27 27 5374 (from AT BE CH CZ DE DK EE EL ES EL EB IT, NL, NO, PL, RU, SE, SK, UK, ZA)

Parker Hannifin Manufacturing Ltd Instrumentation Products **Division Europe Riverside Road** Pottington Business Park Barnstaple, Devon, EX31 1NP United Kingdom Tel.: +44 (0) 1271 313131 Fax: +44 (0) 1271 373636 www.parker.com/ipd

Parker Hannifin Corporation Instrumentation Products Division 1005 A Cleaner Way Huntsville AL 35805 USA Tel: + 1 (256) 881-2040 Fax: + 1 (256) 881-5072 www.parker.com/ipdus

